

# STANDARD METHOD FOR DETERMINATION OF GLYCOLS IN DRILLING FLUID FILTRATES

## I SUMMARY:

A colorimetric method is used to determine the glycol concentration in drilling fluid filtrates. The glycol is extracted into dichloromethane using a blue complexing agent. The resulting blue color of the dichloromethane is compared to standard solutions and the concentration determined.

## II EQUIPMENT AND MATERIALS:

- A. Eppendorf Model 3190 Fixed – Volume Pipette, 100 ml
- B. Pipette tips, 10 – 100 ml range
- C. Test Solution Vials
- D. Color Wheel for viewing samples and holding vials
- E. Box of Kemwipes

## III PROCEDURE:

- A. Obtain a mL or more of filtrate
- B. Filling the pipette. (For concentrations between 5 and 10% by volume see “Note” below.)
  - 1. Attach pipette tip to pipette.
  - 2. Press the yellow control button (at the top of the pipette) down to the first stop.
  - 3. Hold the pipette vertically and immerse tip about 3 mm into the filtrate.
  - 4. Let the yellow control button rise slowly to fill the tip with liquid.
  - 5. Slide the tip out of the filtrate along the wall of the container.
  - 6. Wipe off any droplets on the outside of the tip with a Kemwipe.
- C. Open a Test Solution Vial and dispense the filtrate.
  - 1. Hold the pipette tip at an angle against the inside of the vial, but not into the liquid.
  - 2. Press the yellow control button slowly down to the first stop and wait about 3 seconds.
  - 3. Press the button on down to the second stop to empty the tip completely.
  - 4. Hold the button down and slide the tip up along the wall of the vial and remove.
  - 5. Let the yellow control button glide back to its rest position.
  - 6. Eject the tip by pressing the tip ejector button.
- D. Cap the vial and shake for 1 minute.
- E. Allow vial to rest for 2 – 3 minutes while the phases separate.

- F. Place vial in the top of the color-wheel viewer and best match its color to one of the standard solutions. Tilt the color-wheel forward and view the % (by Volume) glycol in the aqueous phase on the scale which is visible through the small hole on top the color-wheel. Record.

Note: For glycol concentrations between 5 and 10% by volume, the filtrate must be diluted 50/50 with DI water. Using the pipette techniques described in Part III B, proceed with the steps listed below and then return to Part III f. The % volume glycol estimated in Part G must be doubled to reflect a concentration between 5 and 10%.

1. Draw 3 pipette volumes of DI water and add to a clean, dry vial or other suitable container.
2. Draw 1 pipette volume of filtrate and discard.
3. Follow with 3 pipette volumes of filtrate added to the vial containing the 3 volumes of DI water.
4. Draw 1 volume of the 50/50 filtrate/DI water mixture and discard.
5. Draw 1 final volume of the 50/50 filtrate DI/water mixture and proceed to step III C.

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